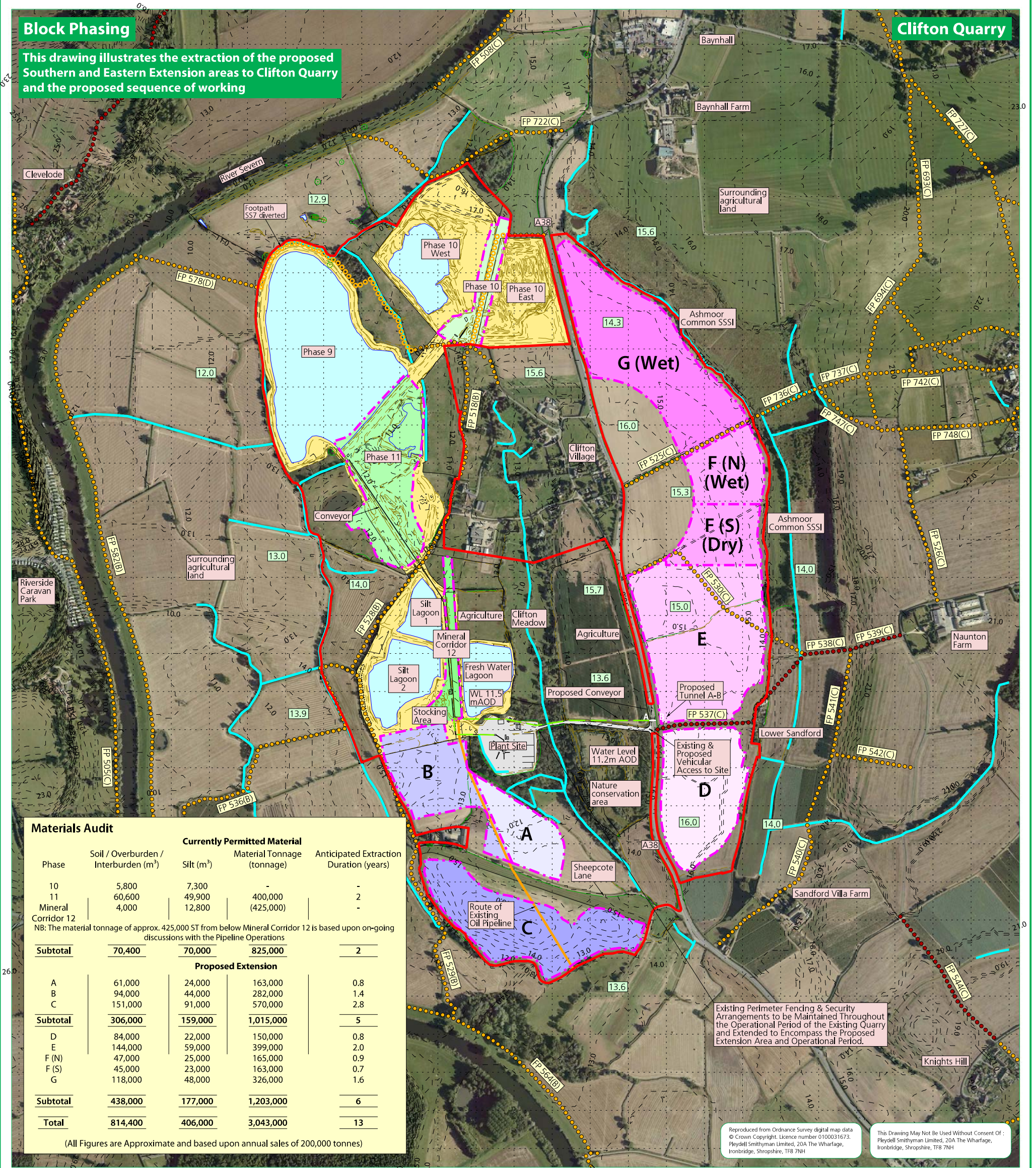


Block Phasing

This drawing illustrates the extraction of the proposed Southern and Eastern Extension areas to Clifton Quarry and the proposed sequence of working



Materials Audit

Phase	Soil / Overburden / Interburden (m ³)	Currently Permitted Material		Anticipated Extraction Duration (years)
		Silt (m ³)	Material Tonnage (tonnage)	
10	5,800	7,300	-	-
11	60,600	49,900	400,000	2
Mineral Corridor 12	4,000	12,800	(425,000)	-
NB: The material tonnage of approx. 425,000 ST from below Mineral Corridor 12 is based upon on-going discussions with the Pipeline Operations				
Subtotal	70,400	70,000	825,000	2
Proposed Extension				
A	61,000	24,000	163,000	0.8
B	94,000	44,000	282,000	1.4
C	151,000	91,000	570,000	2.8
Subtotal	306,000	159,000	1,015,000	5
D	84,000	22,000	150,000	0.8
E	144,000	59,000	399,000	2.0
F (N)	47,000	25,000	165,000	0.9
F (S)	45,000	23,000	163,000	0.7
G	118,000	48,000	326,000	1.6
Subtotal	438,000	177,000	1,203,000	6
Total	814,400	406,000	3,043,000	13

(All Figures are Approximate and based upon annual sales of 200,000 tonnes)

Existing Perimeter Fencing & Security Arrangements to be Maintained Throughout the Operational Period of the Existing Quarry and Extended to Encompass the Proposed Extension Area and Operational Period.

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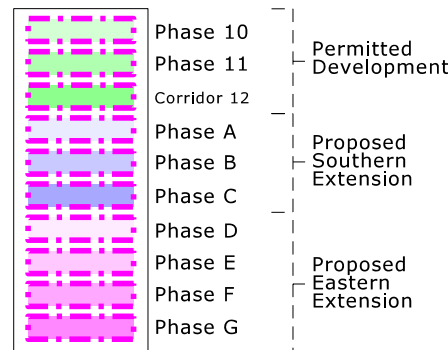
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Legend

- Application Area
- On-Site Water Bodies
- Existing Contours / Spot Heights (mAOD)
- Location for conveyance of mineral to Plant Site
- Public Footpaths
- Route of Existing Oil Pipeline
- Diverted Footpaths
- Existing Water Courses
- Public Bridleways
- Other Quarry Operational Land

ES Drawing No. 3/1

Sequence of Phased Extraction Areas



REV	AM'D	NOTES	DATE
A	LMB	Plan illustrates the proposed boundary within Phase F where mineral extraction will change from working dry to working wet. Note all of Phase G is to be worked wet	23.11.2006

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Lafarge Tarmac Limited

Clifton Quarry Environmental Statement

Block Phasing

Drawn By R.J.S. / L.M.B.	Scale 1:10,000 @A3
Date July 2015	Drawing No M11.177(h).D.021A

